

Metric Square Gauge Block Set

SERIES 516 — Metric Block Set, Long Block Set, Wear Block Set

A Square Gauge Block can retain stable orientation both longitudinally and laterally. A wide range of application measurements can be made, including cutting tool positioning, angle measurement with a sine bar, taper measurement with a roller, and inspection of depth micrometers.



Steel 112-block set



Steel 103-block set



Steel 76-block set

SPECIFICATIONS

Metric Block Set

Blocks per set	Order No.		Standard / grade available		Blocks included in set		
	Steel	CERA	ISO/DIN/JIS	ASME	Size	Step	Qty.
112	516-437	—	—	00: -H6	1.005	—	1
	516-438	—	0: -H0	0: -H6	1.001 - 1.009	0.001	9
	516-439	—	1: -H0	1: -H6	1.01 - 1.49	0.01	49
	516-440	—	2: -H0	2: -H6	0.5 - 24.5	0.5	49
	—	—	—	—	25 - 100	25	4
103	516-441	—	—	00: -H6	1.005	—	1
	516-442	—	0: -H0	0: -H6	1.01 - 1.49	0.01	49
	516-443	—	1: -H0	1: -H6	0.5 - 24.5	0.5	49
	516-444	—	2: -H0	2: -H6	25 - 100	25	4
	—	—	—	—	—	—	—
76	516-449	—	—	00: -H6	1.005	—	1
	516-450	—	0: -H0	0: -H6	1.01 - 1.49	0.01	49
	516-451	—	1: -H0	1: -H6	0.5 - 9.5	0.5	19
	516-452	—	2: -H0	2: -H6	10 - 40	10	4
	—	—	—	—	50 - 100	25	3
47	516-457	—	—	00: -H6	1.005	—	1
	516-458	—	0: -H0	0: -H6	1.01 - 1.09	0.01	9
	516-459	—	1: -H0	1: -H6	1.1 - 1.9	0.1	9
	516-460	—	2: -H0	2: -H6	1 - 24	1	24
	—	—	—	—	25 - 100	25	4
32	516-465	—	—	00: -H6	1.005	—	1
	516-466	—	0: -H0	0: -H6	1.01 - 1.09	0.01	9
	516-467	—	1: -H0	1: -H6	1.1 - 1.9	0.1	9
	516-468	—	2: -H0	2: -H6	1 - 9	1	9
	—	—	—	—	10 - 30	10	3
—	—	—	—	—	60	—	1

Metric Long Block Set

Blocks per set	Order No.		Standard / grade available		Blocks included in set		
	Steel	CERA	ISO/DIN/JIS	ASME	Size	Step	Qty.
8	—	—	—	—	125, 150, 175	25	3
	516-752	—	0: -H0	0: -H6	200, 250	50	2
	516-753	—	1: -H0	1: -H6	300, 400, 500	100	3
	516-754	—	2: -H0	2: -H6	—	—	—
	—	—	—	—	—	—	—

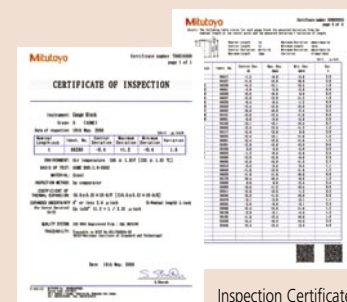
Metric Wear Block Set

Blocks per set	Order No.		Standard / grade available		Blocks included in set		
	Steel	CERA	ISO/DIN/JIS	ASME	Size	Step	Qty.
2	516-820	—	0: -H0	—	1	—	2
	516-821	—	1: -H0	—	—	—	—
2	516-822	—	0: -H0	—	2	—	2
	516-823	—	1: -H0	—	—	—	—

*Suffix No. (■) for Selecting Certificate Provided

ISO/DIN/JIS			
Suffix No.	Inspection Certificate	Calibration Certificate JCSS	Certificate RvA
1	○	—	—
6	○	○	—

ASME			
Suffix No.	Inspection Certificate	Calibration Certificate JCSS	Certificate RvA
1	○	—	—



Inspection Certificate

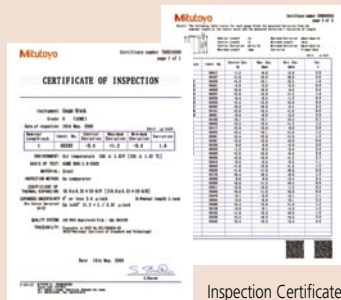
Inch Square Gauge Block Set

SERIES 516 — Inch Block Set, Long Block Set, Wear Block Set

*Suffix No. (■) for Selecting Certificate Provided

ISO/DIN/JIS			
Suffix No.	Inspection Certificate	Calibration Certificate	
		JCSS	RvA
1	○	—	—
6	○	○	—

ASME			
Suffix No.	Inspection Certificate	Calibration Certificate	
		JCSS	RvA
1	○	—	—



Inspection Certificate

SPECIFICATIONS

Inch Block Set

Blocks per set	Order No.		Standard / grade available		Blocks included in set		
	Steel	CERA	ISO/DIN/JIS	ASME	Size	Step	Qty.
81	516-401	516-201	—	00: ■6	.1001 - .1009	.0001	9
	516-402	516-202	—	0: ■6	.101 - .149	.001	49
	516-403	516-203	—	1: ■6	.05 - .95	.05	19
	516-404	516-204	—	2: ■6	1 - 4	1	4
36	516-421	516-221	—	00: ■6	.05"		1
	516-422	516-222	—	0: ■6	.1001 - .1009	.0001	10
	516-423	516-223	—	1: ■6	.101 - .109	.001	9
	516-424	516-224	—	2: ■6	.11 - .19	.01	9
	—	—	—	—	.1 - .5	.1	5
	—	—	—	—	1, 2, 4	1	3
28	516-417	—	—	00: ■6	1.005		1
	516-418	—	—	0: ■6	1.01 - 1.49	.0001	9
	516-419	—	—	1: ■6	0.5 - 9.5	.001	9
	516-420	—	—	2: ■6	10 - 40	.01	9
	—	—	—	—	50 - 100		

Inch Long Block Set

Blocks per set	Order No.		Standard / grade available		Blocks included in set		
	Steel	CERA	ISO/DIN/JIS	ASME	Size	Step	Qty.
8	516-762	—	—	Grade 0	5 - 7	1	3
	516-763	—	—	Grade 1	8, 10, 12	2	3
	—	—	—	—	16, 20	4	2

Inch Wear Block Set

Blocks per set	Order No.		Standard / grade available		Blocks included in set		
	Carbide	CERA	ISO/DIN/JIS	ASME	Size	Step	Qty.
2	516-824	516-846	0: ■0	—	.05	—	2
	516-825	516-847	1: ■0	—			
2	516-826	516-844	0: ■0	—	.1	—	2
	516-827	516-845	1: ■0	—			



Steel 47-block set



Steel 32-block set



Steel 8-block set



Steel 2-block set

Individual Metric Square Gauge Block



SPECIFICATIONS

Metric Block

Length (mm)	Order No.*		Length (mm)	Order No.*		Length (mm)	Order No.*	
	Steel	CERA		Steel	CERA		Steel	CERA
0.5	614506	—	1.33	614593	—	13	614623	—
1	614611	—	1.34	614594	—	13.5	614653	—
1.0005	614520	—	1.35	614595	—	14	614624	—
1.001	614521	—	1.36	614596	—	14.5	614654	—
1.002	614522	—	1.37	614597	—	15	614625	—
1.003	614523	—	1.38	614598	—	15.5	614655	—
1.004	614524	—	1.39	614599	—	16	614626	—
1.005	614525	—	1.4	614600	—	16.5	614656	—
1.006	614526	—	1.41	614601	—	17	614627	—
1.007	614527	—	1.42	614602	—	17.5	614657	—
1.008	614528	—	1.43	614603	—	18	614628	—
1.009	614529	—	1.44	614604	—	18.5	614658	—
1.01	614561	—	1.45	614605	—	19	614629	—
1.02	614562	—	1.46	614606	—	19.5	614659	—
1.03	614563	—	1.47	614607	—	20	614672	—
1.04	614564	—	1.48	614608	—	20.5	614660	—
1.05	614565	—	1.49	614609	—	21	614631	—
1.06	614566	—	1.5	614641	—	21.5	614661	—
1.07	614567	—	1.6	614516	—	22	614632	—
1.08	614568	—	1.7	614517	—	22.5	614662	—
1.09	614569	—	1.8	614518	—	23	614633	—
1.1	614570	—	1.9	614519	—	23.5	614663	—
1.11	614571	—	2	614612	—	24	614634	—
1.12	614572	—	2.5	614642	—	24.5	614664	—
1.13	614573	—	3	614613	—	25	614635	—
1.14	614574	—	3.5	614643	—	30	614673	—
1.15	614575	—	4	614614	—	40	614674	—
1.16	614576	—	4.5	614644	—	50	614675	—
1.17	614577	—	5	614615	—	60	614676	—
1.18	614578	—	5.5	614645	—	75	614801	—
1.19	614579	—	6	614616	—	100	614681	—
1.2	614580	—	6.5	614646	—	125	614802	—
1.21	614581	—	7	614617	—	150	614803	—
1.22	614582	—	7.5	614647	—	175	614804	—
1.23	614583	—	8	614618	—	200	614682	—
1.24	614584	—	8.5	614648	—	250	614805	—
1.25	614585	—	9	614619	—	300	614683	—
1.26	614586	—	9.5	614649	—	400	614684	—
1.27	614587	—	10	614671	—	500	614685	—
1.28	614588	—	10.5	614650	—			
1.29	614589	—	11	614621	—			
1.3	614590	—	11.5	614651	—			
1.31	614591	—	12	614622	—			
1.32	614592	—	12.5	614652	—			

Metric Wear Block

Length (mm)	Order No.
1	615611
2	615612

*Suffix Number (- ■■■) for Selecting Standard and Certificate Provided

ISO/DIN/JIS

Suffix No.	Grade	Inspection Certificate	Calibration Certificate	
			JCSS	RvA
-021	0	○	—	—
-026	0	○	○	—
-031	1	○	—	—
-036	1	○	○	—
-041	2	○	—	—
-046	2	○	○	—

ASME

Suffix No.	Grade	Inspection Certificate	Calibration Certificate	
			JCSS	RvA
-521	00	○	—	—
-531	0	○	—	—
-541	1	○	—	—
-551	2	○	—	—

BS

Suffix No.	Grade	Inspection Certificate	Calibration Certificate	
			JCSS	RvA
-121	0	○	—	—
-131	1	○	—	—
-141	2	○	—	—



Inspection Certificate

Individual Inch Square Gauge Block

*Suffix Number (- ■■■) for Selecting Standard and Certificate Provided

ASME				
Suffix No.	Grade	Inspection Certificate	Calibration Certificate	
-521	00	○	—	—
-531	0	○	—	—
-541	1	○	—	—
-551	2	○	—	—

BS				
Suffix No.	Grade	Inspection Certificate	Calibration Certificate	
-121	0	○	—	—
-131	1	○	—	—
-141	2	○	—	—

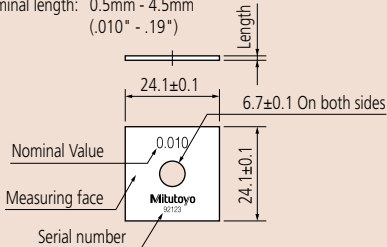


Inspection Certificate

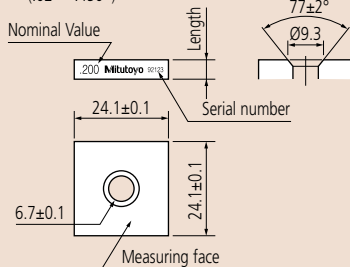
Dimension

Nominal length: 0.5mm - 4.5mm
(.010" - .19")

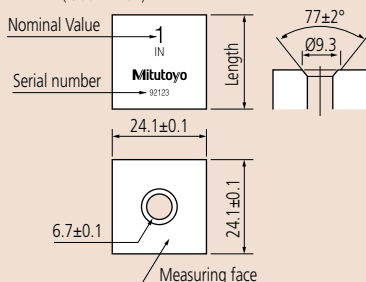
Unit: mm



Nominal length: 5mm - 14.5mm
(.02" - .450")



Nominal length: 15mm - 500mm
(.500" - 20")



SPECIFICATIONS

Inch Block

Length (inch)	Order No.*	
	Steel	CERA
.01	614310	—
.02005	614240	—
.0201	614231	—
.0202	614232	—
.0203	614233	—
.0204	614234	—
.0205	614235	—
.0206	614236	—
.0207	614237	—
.0208	614238	—
.0209	614239	—
.02	614320	—
.021	614321	—
.022	614322	—
.023	614323	—
.024	614324	—
.025	614325	—
.026	614326	—
.027	614327	—
.028	614328	—
.029	614329	—
.03	614330	—
.03125 (1/32)	614301	—
.04	614340	—
.046875 (3/64)	614302	—
.05	614105	616105
.06	614106	—
.0625	614303	616303
.07	614107	—
.078125 (5/64)	614304	—
.08	614108	—
.09	614109	—
.09375 (3/32)	614305	—
.1	614191	616191
.100025	614307	—
.10005	614135	616135
.100075	614308	—
.1001	614121	616121
.1002	614122	616122
.1003	614123	616123
.1004	614124	616124
.1005	614125	616125
.1006	614126	616126
.1007	614127	616127
.1008	614128	616128
.1009	614129	616129
.101	614141	616141
.102	614142	616142
.103	614143	616143
.104	614144	616144
.105	614145	616145

Length (inch)	Order No.*	
	Steel	CERA
.106	614146	616146
.107	614147	616147
.108	614148	616148
.109	614149	616149
.109375 (7/64)	614306	—
.11	614150	616150
.111	614151	616151
.112	614152	616152
.113	614153	616153
.114	614154	616154
.115	614155	616155
.116	614156	616156
.117	614157	616157
.118	614158	616158
.119	614159	616159
.12	614160	616160
.121	614161	616161
.122	614162	616162
.123	614163	616163
.124	614164	616164
.125	614165	616165
.126	614166	616166
.127	614167	616167
.128	614168	616168
.129	614169	616169
.13	614170	616170
.131	614171	616171
.132	614172	616172
.133	614173	616173
.134	614174	616174
.135	614175	616175
.136	614176	616176
.137	614177	616177
.138	614178	616178
.139	614179	616179
.14	614180	616180
.141	614181	616181
.142	614182	616182
.143	614183	616183
.144	614184	616184
.145	614185	616185
.146	614186	616186
.147	614187	616187
.148	614188	616188
.149	614189	616189
.15	614115	616115
.16	614116	616116
.17	614117	616117
.18	614118	616118
.19	614119	616119
.2	614192	616192

Length (inch)	Order No.*	
	Steel	CERA
.25	614212	616212
.3	614193	616193
.35	614213	616213
.375 (3/8)	614309	—
.4	614194	616194
.45	614214	616214
.5	614195	616195
.55	614215	616215
.6	614196	616196
.65	614216	616216
.7	614197	616197
.75	614217	616217
.8	614198	616198
.85	614218	616218
.9	614199	616199
.95	614219	616219
1	614201	616201
2	614202	616202
3	614203	616203
4	614204	616204
5	614205	—
6	614206	—
7	614207	—
8	614208	—
10	614222	—
12	614223	—
16	614224	—
20	614225	—

Inch Wear Block

Length (inch)	Order No.*
	Tungsten carbide
.05	615105
.1	615191