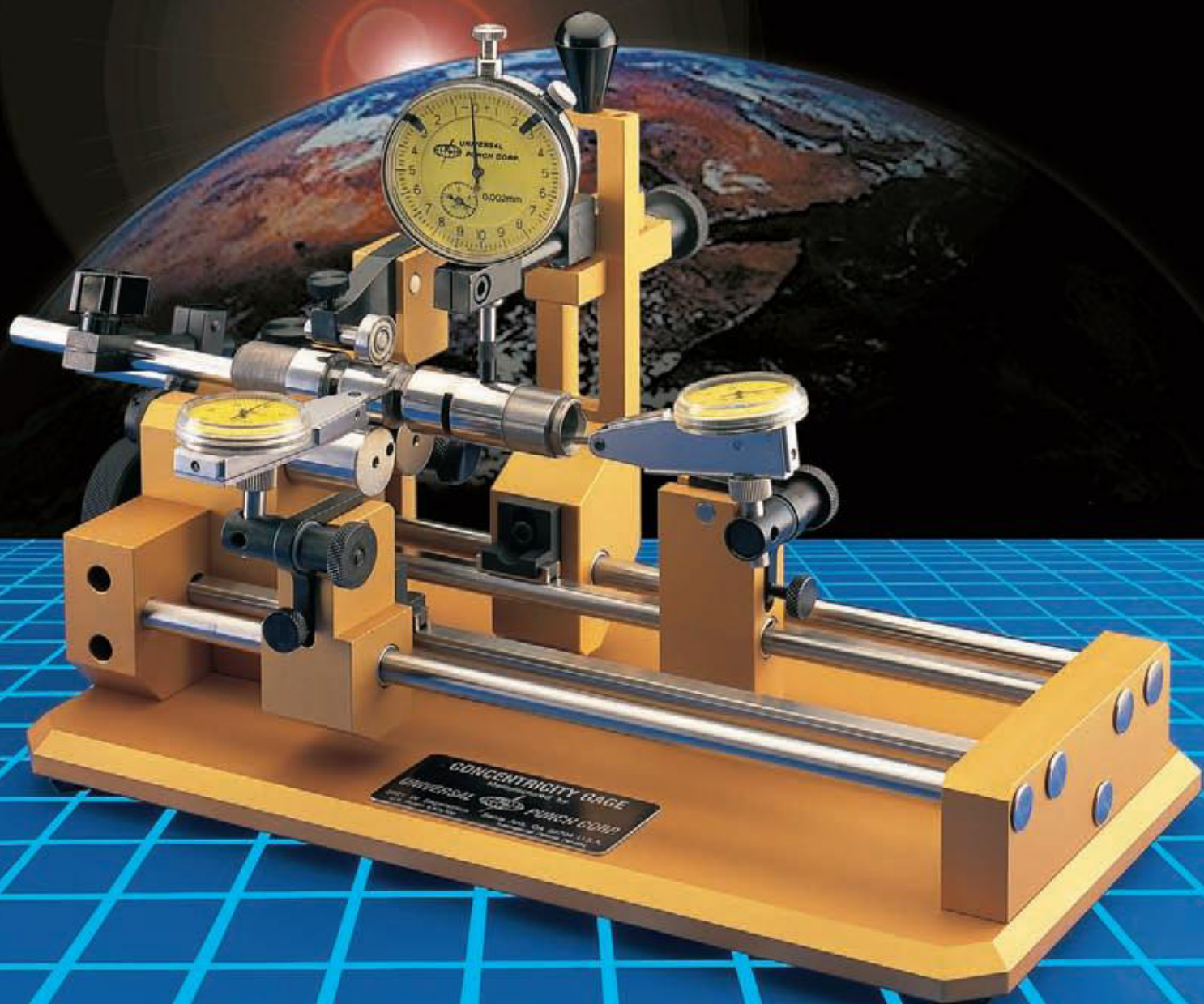


UNIVERSAL CONCENTRICITY GAGING SYSTEM

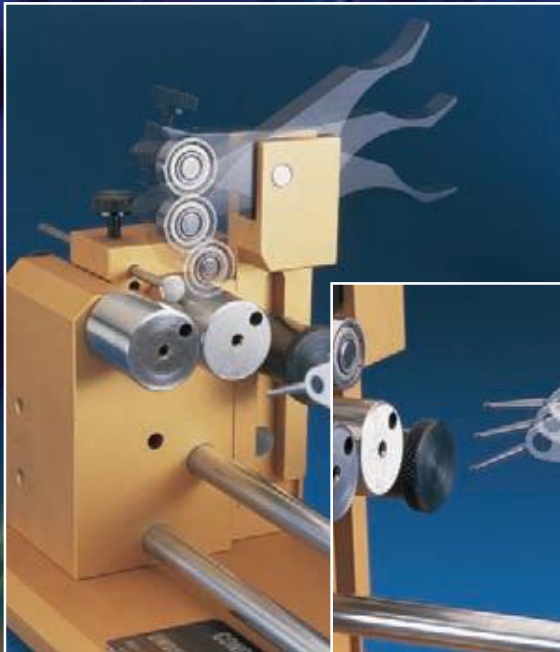


THE MODERN WAY TO INCREASE GAGING EFFICIENCY

US Patent Number: 4,679,3300

Standard Gaging Features

Accurate and reliable measurements are a key factor in today's competitive manufacturing environment. Universal's patented Concentricity Gaging Systems offer less than 2 microns accuracy that has proven results in a variety of industrial applications. Continuous improvements to its modular design adapts to customer requirements and provides the flexibility necessary for maintaining quality.



This gage system utilizes four simple features:

1) Adjustable multi-position top arm yoke assembly offers a variety of clamping pressures and positions to accommodate a range of part diameter sizes.



2) All Standard Indicator Carriers have fine adjustment screws that provide accurate indicator probe positioning, zeroing and provide smooth indicator movement to increase measuring performance and accuracy.



3) All gages come standard with a manual Drive Timing Belt Pulleys System that provides a constant smooth part rotation when inspecting. (Optional) 110/220 volts AC/DC fixed speed or variable speed motorized drive systems are available.



4) All carriers offer a variety of positions that move along the -Z-axis of the carrier rod assembly. The carrier tilts 90 degrees to facilitate easy loading and unloading of parts.

H-10 Model

Part Diameters: 1/8" to 1" (3mm to 25mm)
Part Lengths: Up to 12" (305mm)
Shipping Weight: 7.5 lb. (3.4kg.)

H-20 Model

Part Diameters: 3/8" to 2" (10mm to 50mm)
Part Lengths: Up to 12" (305mm)
Shipping Weight: 8.5lb. (3.9kg.)

H-40 Model

Part Diameters: 3/4" to 4" (20mm to 102mm)
Part Lengths: Up to 12" (305mm)
Shipping Weight: 11.2lb. (5.1kg.)



Model H

HL-10 Model

Part Diameters: 1/8" to 1" (3mm to 25mm)
Part Lengths: Up to 24" (610mm)
Shipping Weight: 24.5lb. (11.1kg.)

HL-20 Model

Part Diameters: 3/8" to 2" (10mm to 50mm)
Part Lengths: Up to 24" (610mm)
Shipping Weight: 26.5lb. (12kg.)

HL-40 Model

Part Diameters: 3/4" to 4" (20mm to 102mm)
Part Lengths: Up to 24" (610mm)
Shipping Weight: 29.5lb. (13.5kg.)



Model HL

JLS-10, JLP-10, J-10 Models

Part Diameters: 1/8" to 1" (3mm to 25mm)
Part Lengths: Up to 4" (102mm)
Shipping Weight: 3.5lb. (1.6kg.)

J-20 Model

Part Diameters: 3/8" to 2" (10mm to 50mm)
Part Lengths: Up to 6" (152mm)
Shipping Weight: 4.4lb. (2.0kg.)

J-40 Model

Part Diameters: 3/4" to 4" (20mm to 102mm)
Part Lengths: Up to 8" (203mm)
Shipping Weight: 9.2lb. (4.2kg.)



Model J

K1-10 Model

Part Diameters: 1/8" to 1" (3mm to 25mm)
Part Lengths: Up to 4" (102mm)
Shipping Weight: 11.5lb. (5.2kg.)

K1-20 Model

Part Diameters: 3/8" to 2" (10mm to 50mm)
Part Lengths: Up to 6" (152mm)
Shipping Weight: 14.8lb. (6.8kg.)

K1-40 Model

Part Diameters: 3/4" to 4" (20mm to 102mm)
Part Lengths: Up to 8" (203mm)
Shipping Weight: 18.5lb. (8.4kg.)



Model K¹

Main Rollers Selection

Full Plain 110FP, 120FP, 140FP 	Half Plain 110HP, 120HP, 140HP 	Quarter Plain 110QP, 120QP, 140QP 
Full Zero Rollers 110FZ 	Half Zero Rollers 110HZ 	Quarter Zero Rollers 110QZ 
Model H & HL Rollers 	Extra Thin Zero Rollers 	Special Rollers 

Top Rollers Selection

3/8" x 1/8" (9,5 x 3,2) 	1/2" x 3/16" (12,7 x 4,8) 	5/8" x 3/16" (15,8 x 4,8) (Standard With -10 Gages) 	3/4" x 9/32" (19 x 7,1) (Standard With -20 Gages) 	Zero Style Roller 
3/4" x 1/2" (19 x 13) (Standard With -40 Gages) 	1" x 5/8" (25 x 16) 	1" x 5/16" (25 x 8) 	Top "V" Roller 	Floating Pitch Roller 